

**THIS WARRANTY SUBJECT TO ARBITRATION  
LIMITED REPLACEMENT WARRANTY  
UP NORTH SILAGE BAGS**

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**Section 1- Limited Replacement Warranty Coverage**

Up North Plastics Inc. issues a limited replacement warranty that Up North Silage Bags sold and properly used, in accordance with the enclosed instructions, as containers of forages, will not fail due to material or workmanship for the period [specified on the carton] beginning on the date of delivery to the original purchaser. Up North will repair or replace defective bags at no charge.

**Section 2 - Limits of Limited Replacement Warranty**

- I. The limited replacement warranty shall only apply to the bag if it is used only for the storage of forage material and in accordance with the enclosed instructions and shall only apply to the original purchaser of the bag.
- II. Any and all claims for defects must be made within thirty (30) days from when the defect is discovered or reasonably should have been discovered.
- III. Up North will only honor claims for bag failures due to defective material or workmanship. This limited replacement warranty does not extend to bag failure due to any other causes.
- IV. The sole responsibility of Up North, and its related entities, officers, affiliates, shareholders, agents, assigns and successors for bag failure due to material or workmanship is to repair or replace the defective bag. In addition, Up North may give a free bag of equal size and of equal warranty to compensate for all expenses in excess of the cost of the initial bag.

**Section 3 - Binding Arbitration**

**By use of this product it is agreed that any controversy or claim arising out of or relating to said use shall be decided by binding arbitration in accordance with the United States Arbitration Act (Title 9, U. S. Code) in Cottage Grove, Minnesota. The Arbitration shall be conducted by a mutually agreeable arbitrator. If the parties are unable to agree upon an arbitrator, then each party shall pick an individual qualified to serve as an arbitrator and those two individuals shall then appoint a third arbitrator. Discovery shall be limited to one disposition and one set of twenty - five interrogatories per party. The arbitrator's award shall be final and may be confirmed by the judgment of a state or federal court in the jurisdiction where the arbitration occurred. The arbitrator(s) shall have no power or authority to award exemplary or punitive damages, or to alter, amend, or supplement any term, condition, or provision of this agreement. The parties consent to jurisdiction and venue in competent state and federal court in Minnesota. Each party shall bear its own attorney's fees, regardless of the outcome of the arbitration. All costs of arbitration, including but not limited to filing fees, arbitrator(s) fees, and stenographer fees, shall be shared equally by the parties.**

**Section 4 - Replacement Warranty Disclaimer**

The limited replacement warranty herein is given in lieu of all other possible warranties, either expressed or implied, and by accepting delivery and using the material purchased accepts this warranty and only this warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

**Section 5 - Severability**

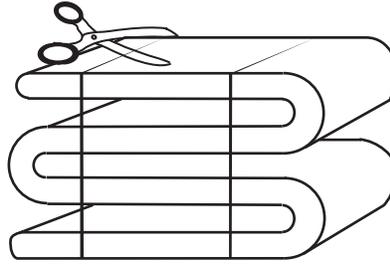
If any provision of this Warranty shall be found to be illegal, invalid, or unenforceable under present or future laws, such provision shall be fully severable and the remaining provisions shall remain in full force and effect. Any provision of this Warranty held illegal, invalid or unenforceable shall remain in full force and effect to the extent not so held. In lieu of the provision held illegal, invalid or unenforceable, there shall be automatically added as part of this Warranty a provision as similar in its terms to such invalid provision as may be possible and may be legal, valid, and enforceable.



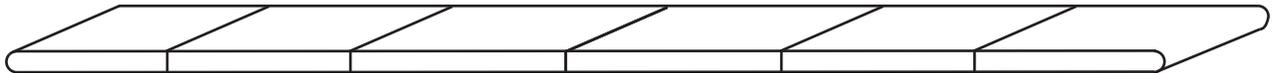
# Up North Plastics, Inc.

P.O. Box 159, Cottage Grove, Minnesota, 55016-0159

## Silage Bag Mounting Instructions



1. Remove Silage Bag from it's box. Cut BLUE cords. Do not cut remaining WHITE cords until the bag is loaded on the tunnel.
2. Unfold to flat lying position. (shown below)



3. Place the Silage Bag between the tunnel and the back stop. The black folded edges of the bag should face the tunnel. The white folded edges should face the backstop.
4. Mount the Silage Bag onto the bagging machine. Make sure the bag is pushed as far forward as possible. Rotate the Silage Bag 1/4 turn to level plastic on holding pan under the tunnel. (Logo should be on the side of the tunnel)
5. Remove remaining cords.
6. Grasp plastic at lower INSIDE edge (where it will lie on ground when filled). Pull out 8 -10 feet of the bag. Note: filling bag with grain may require pulling from outside edge of folded bag. Check bagging machine manufacturer for proper filling instructions.
7. Attach stretch rope and seal free end.
8. Double check to see that the Silage Bag is not binding on the machine, that the rope and pan are properly fastened and the Silage Bag is located correctly on the tunnel.
9. When filling the Silage Bag, use "STRETCH BARS" (on either end of logo) as an indicator, to keep from over filling. The Stretch Bars, with a properly filled bag, are not to exceed 11" in height. **DO NOT EXCEED 11" IN HEIGHT.** With high moisture forages, cereal silage and winter forages, extra room is needed for expansion and settling. Under these conditions, **DO NOT** stretch the bag
10. The red piece of tape near the logo indicates five folds remain until the end of the bag. Be sure to leave enough plastic to allow for closing of the bag.
11. After filling, seal the untied end as soon as possible. To reduce gas build up, vent bag immediately by placing a 3" to 4" strip of enclosed repair tape on the finished end of the bag. Make a 1-inch "X" through the tape and bag. Allow bag to vent for 2 to 3 days or until it stops gassing, then reseal with another piece of tape.

**CAUTION!!** Breathing silage gases can be extremely hazardous!